

Standards and Specifications Unit

**Memorandum**

**DATE**: April 20, 2017

**TO**: All Holders of Standard Special Provisions

**FROM**: Larry Brinck, Standards and Specifications Engineer

**SUBJECT**: Revision of Section 502, Extensions and Splices

Effective this date, our unit is issuing a new standard special provision, Revision of Section 502, Extensions and Splices. This new standard special provision is 2 pages long.

Use this new standard special provision in projects having steel piling, beginning with projects advertised on or after May 18, 2017. You are free to use this standard special provision in projects advertised before this date.

This new standard special provision requires a Certified Welding Inspector to inspect piling splice welds. It clarifies weld type for piling by specifying partial joint penetration (PJP) and complete joint penetration welds (CJP). It also defines personnel qualifications and non-destructive testing requirements for CJP welds, and identifies payment for PJP and CJP splices.

Those of you who keep a book of Standard Special Provisions should add this new standard special provision to your file. For your convenience, you can find this and others special provisions issued this date in one place at our Construction Specifications web page:

<https://www.codot.gov/business/designsupport/construction-specifications/2011-Specs>

Please scroll down and visit the hyperlink, “Recently Issued Special Provisions”.

If you have any questions or comments, please contact this office.